

Work Order ID 62183

Page 1

Monday, September 20, 2010 2:58:01 PM

Item ID: PB67-43001-287

Accept



Setup Start



Revision ID:

Item Name: Inner Tube Guide, Blade Positioner

Stop



Start Date: 9/21/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 10/11/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-9-20 Tooling:

Date:

Run Start



QC:

Date: _____ SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
B67-43001	C

100



Small Fab

Small Fab

Memo

Small Fab

1- cut to length as per dwg

2- deburr

110



QC5- Inspect part completeness to step on W/O

QC

Quality Control

Memo

0.00

10/09/23(X)

120



Identify as per dwg & Stock Location: _____

Packaging

Packaging

Memo

PAT
Re..

0.00

0.00

10/09/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



QC

Quality Control

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

10/09/27 JJ

Memo

0.00

MF
10-9-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 62183



Parent Item: PB67-43001-287



Parent Item Name: Inner Tube Guide, Blade Positioner

Start Date: 9/21/2010

Required Date: 10/11/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-06-26 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.125W.058		Purchased	No			100	f	28.6600	0.1666	0.701474		10.09.23	

6061T6 RD TUBE 1.125 x .058w



Location	Loc Qty	Loc Code
MAT014	24	
114812	24	4
MAT016	4.66	
17932	4.66	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8

7

6

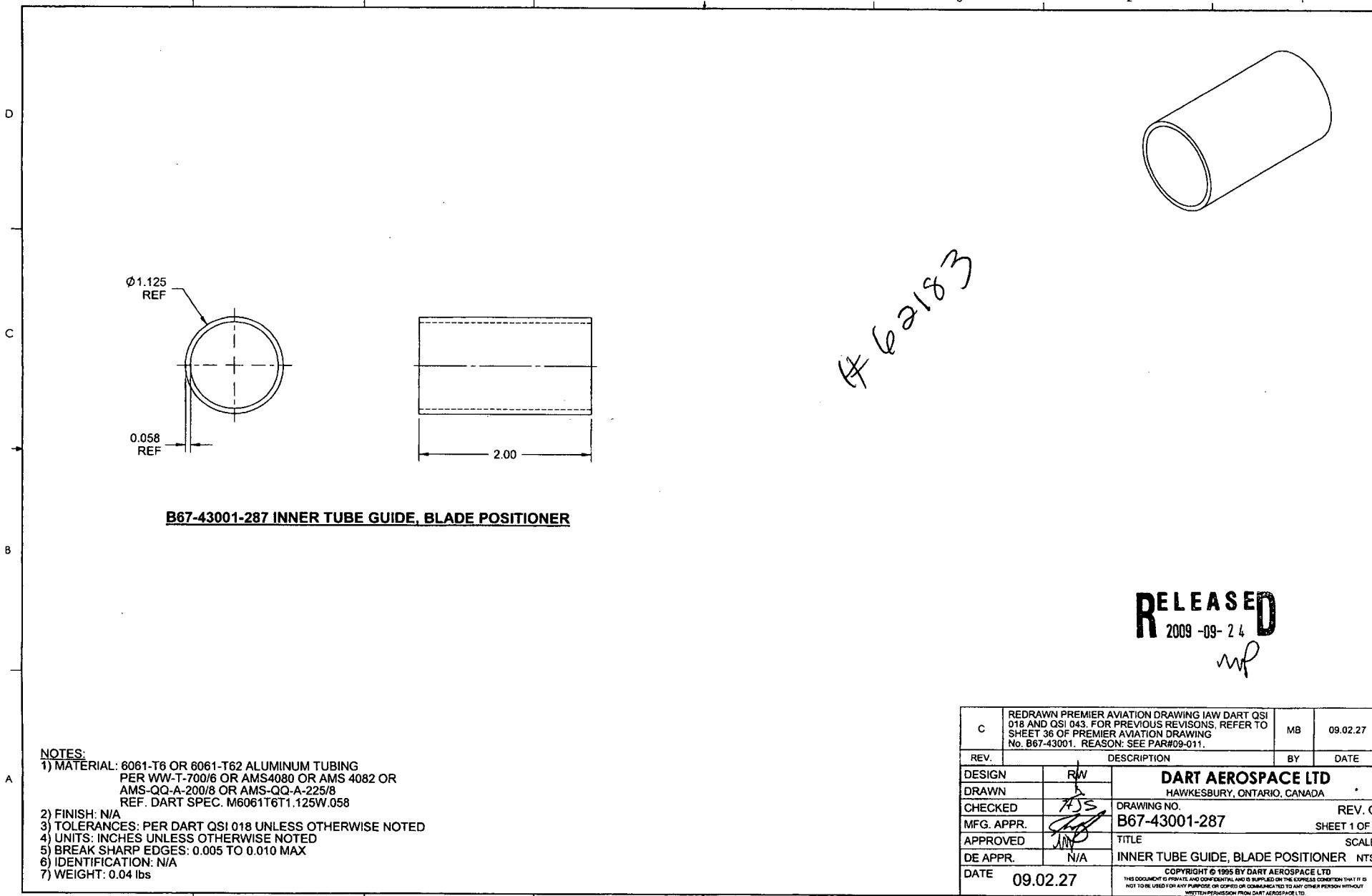
5

4

3

2

1



X62183

RELEASED
2009-09-24
MWP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 36 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.			MB	09.02.27
REV.	DESCRIPTION	BY	DATE		
DESIGN	R/W	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			A
DRAWN					
CHECKED	AJS				
MFG. APPR.				DRAWING NO.	REV. C
APPROVED	JND			B67-43001-287	SHEET 1 OF 1
DE APPR.	N/A			TITLE	SCALE
DATE	09.02.27			INNER TUBE GUIDE, BLADE POSITIONER	

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